

March 10

Work Order ID 80561

80561

Page 1

February-23-12 11:18:11 AM

Item ID: D139-799-112

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Maintenance Step w/ Grab Bar, RH

Start Date: 23/02/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 09/03/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: M.C.J.

Date: 12/02/23 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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DSI 9584	A
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100

0.00

100

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D139-799-112/DSI9584
CHG001

8/26/15

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

12/3/11 SD 4

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

8/17/15

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D139-799-112

Accept

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NS1

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NS2

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Start Date: 23/02/2012 Start Qty: 4.00

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Cust Item ID:

Required Date: 09/03/2012 Req'd Qty: 4.00

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Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D139-799-112/DSI9584

Location: 31

PPP rev: 1

12/3/15 57 (4)

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLC 12/03/15

112-03-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Work Order ID: 80561

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Parent Item: D139-799-112

D139-799-112

Parent Item Name: Maintenance Step w/ Grab Bar, RH

Start Date: 23/02/2012

Required Date: 09/03/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 11.11.28 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4526-042

Manufactured

No

110

Each

0.0000

1

4

D4526-042

**

Maintenance Step Assembly

AN6H12

Purchased

No

110

Each

106.0000

4

16

AN6H12

**

Bolt

Location

Loc Qty

Loc Code

ST341

106

120211

6

120716

100

NAS1149D0663J

Purchased

No

110

Each

1,164.000

6

24

NAS1149D0663.I

**

Washer

Location

Loc Qty

Loc Code

ST298

1164

119075

664

120644

500

24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART SERVICE INSTRUCTION

TO AMEND IIN-D139-799 REV. E AND ICA-D139-799 REV. 4
REF. FAA STC: SR02138SE

PURPOSE:

The purpose of this Dart Service Inspection (DSI) is to provide a RH maintenance step with grab bar.

REFERENCE ONLY

PROCEDURE:

1. Install the D4526-042 Maintenance Step Assembly in the same position and using the same procedure as outlined in Section 3.1 of IIN-D139-799 for D4092-042 Maintenance Step Assembly that is used in the D139-799-012 Maintenance Step Kit, RH.

PARTS LIST

QTY. -112	PART NUMBER	DESCRIPTION
X	D139-799-112	MAINTENANCE STEP WITH GRAB BAR KIT, RH
1	D4526-042	MAINTENANCE STEP ASSEMBLY, RH
4	AN6H12	BOLT
6	NAS1149D0663J	WASHER (or AN960JD616)

WEIGHT AND BALANCE:

INSTALLATION	WEIGHT	LATERAL		LONGITUDINAL	
D139-799-112 MAINTENANCE STEP WITH GRAB BAR KIT, RH	7.25 lb 3.29 kg	36.2 in 0.92 m	262 in lb 3.0 m kg	215 in 5.46 m	1559 in lb 18.0 m kg

A	NEW ISSUE	RF	11.11.23
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD KENT, WA	
DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9584	SHEET 1 OF 2
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	MAINTENANCE STEP	NTS
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